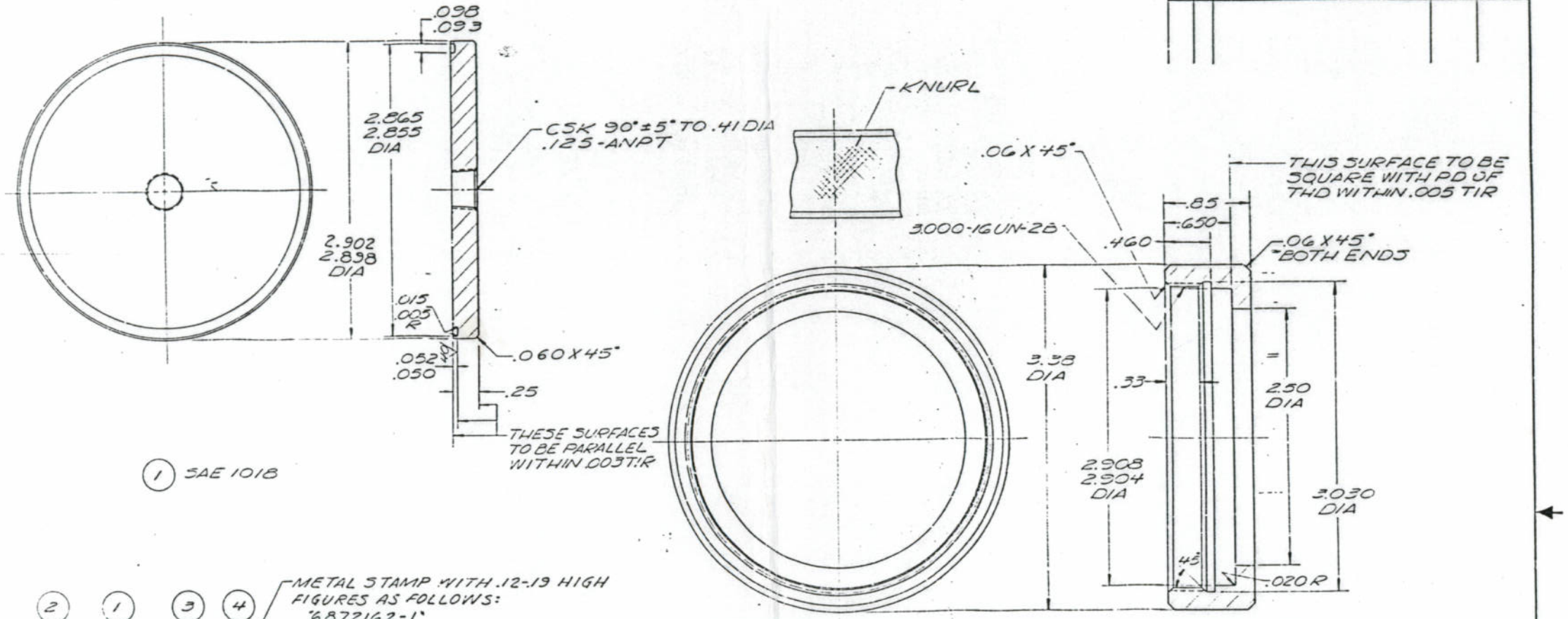
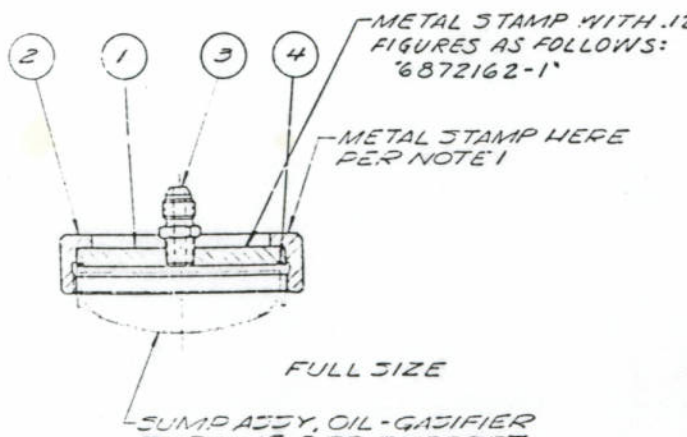
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED





NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
   a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
   b) VENDOR NAME OR TRADEMARK.
2. CADMIUM PLATE ITEMS 1 AND 2 PER AMS 2400. DIMENSIONS SHALL BE MET AFTER PLATING.

ITEM NO.	NO. REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES
4	1	O-RING	02697	2-38 (C374-7)	PARKER
3	1	NIPPLE	45081	4FTX-B	PARKER
2	1	NUT			STL
1	1	PLATE			STL

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

6872162

BREAK SHARP EDGES .020 MAX

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG

USED ON ENGINE MODELS 250 SERIES

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE
TOL ON ANGLES ± 1°	DRAWN	
TOL ON 3 PLACE DECIMALS ± .010	CHECKED	
TOL ON 2 PLACE DECIMALS ± .02	ENG. DR. Parsley	
4 PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC	METALLURGY	
DATE NOTED	ENGR 1ST PROD REVIEW	
HEAT TREAT AND HARDNESS	ENGR 2	
	ENGR 3	
	FINAL	
SURFACE TREAT NOTED — FINISH	REVIEW APPROVAL	

ALLISON DIVISION
GENERAL MOTORS CORPORATION
INDIANAPOLIS, INDIANA

AMS 2400 LOCAL SPECS (REF)

DRAWING PRACTICE
SURFACE TEXTURE
SCREW THREADS
GENERAL SPECIFICATIONS — SPEC SUMMARY

TITLE: FIXTURE-PRESSURE TEST, SUMP ASSEMBLY

MODEL (WHERE USED) — APPLICATION: SEE SEPARATE PARTS LIST

SIZE	CODE IDENT	DWG. NO.
D	73342	6872162

SCALE — SHEET 1 OF 1

REF—

REDUCED PRINT

FILE COPY

These tool drawings are furnished in accord with the terms of the DDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GMC.